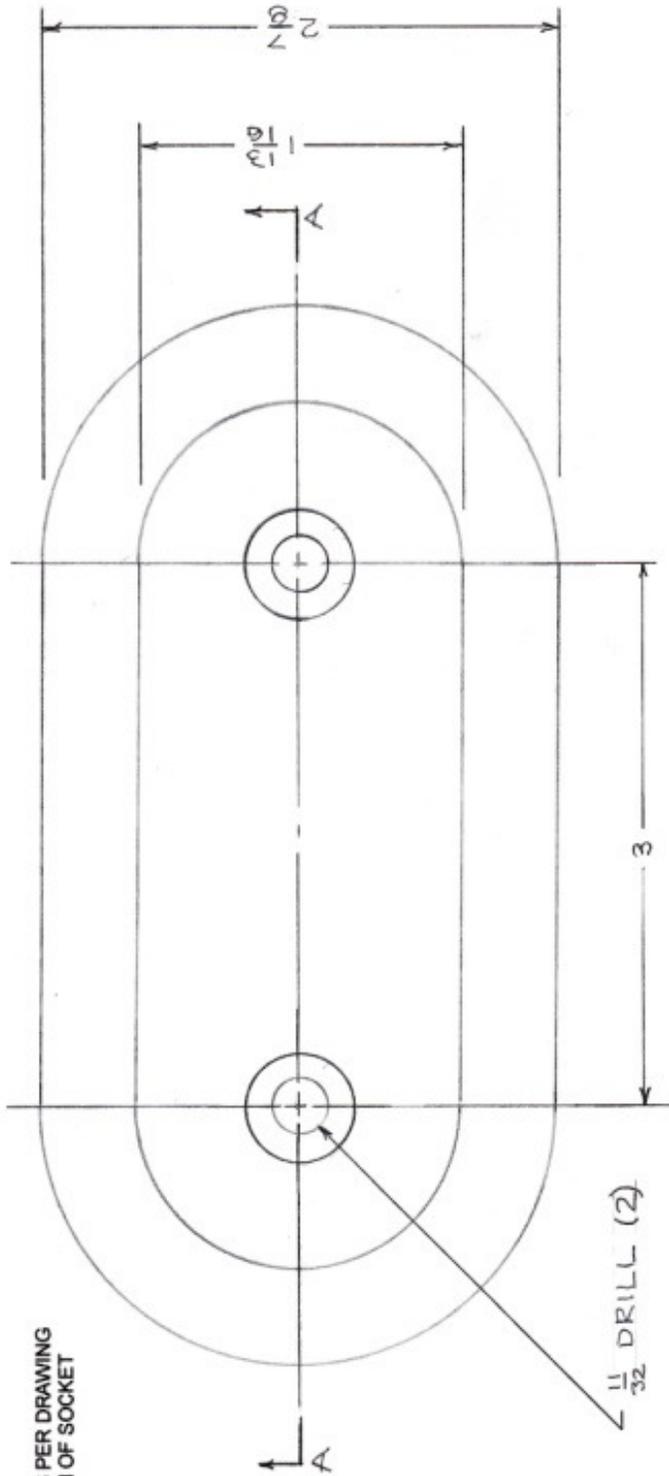
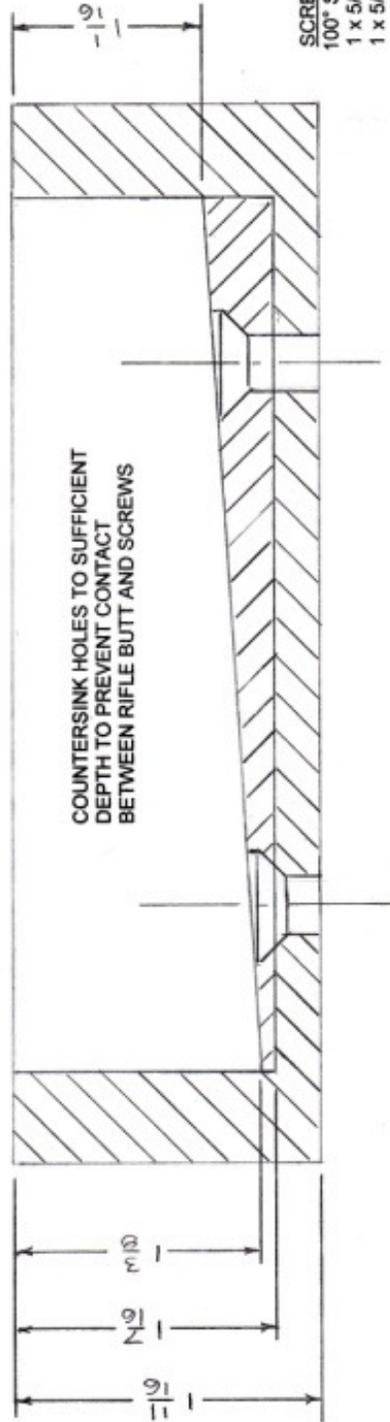


ROUT BLANK SOCKET TO UNIFORM
DEPTH OF 1-7/16"

FABRICATE WEDGE AS PER DRAWING
AND GLUE TO BOTTOM OF SOCKET



11/32 DRILL (2)



COUNTERSINK HOLES TO SUFFICIENT
DEPTH TO PREVENT CONTACT
BETWEEN RIFLE BUTT AND SCREWS

SCREWS:
100° SLOTTED FLAT HEAD MACHINE TYPE
1 x 5/16-24 UNF, 3/4" LONG
1 x 5/16-24 UNF, 7/8" LONG

SECT A-A

FORD CMP TRUCK-RIFLE BUTT SOCKET

MATERIAL- HARDWOOD

SCALE: FULL SIZE DATE: 23-05-13

VIEW: AS SHOWN DRAWN BY: JACQUES REED